



**QMI SPU-HB-XL LARGE SIZE HAMMER BLOW STYLE  
SINGLE-HOLE PUNCH UNITS**

The QMI Large Size Hammer Blow Style Single Punch Units allow for the perforation of single lines of holes down a web that is moving continuously or intermittently. The Units are designed for use when larger size holes are required in gusseted webs, etc

**KEY FEATURES INCLUDE:**

- Utilizes an air cylinder, plunger and die to provide a momentary solid contact with the web.
- Provides excellent hole quality in heavy and gusseted films.
- Standard mounting bracket allows bolt-on installation on most bag machines and other equipment.
- Can be mounted on a floor stand to allow movement from line to line.
- Punches clean round holes, butterfly, cross cut and half moon holes in sizes up to 1 1/2" diameter.
- Uses a "Door Knob" style plunger, usually customized by QMI for the specific job or group of jobs to be run by the customer.
- Standard air regulator, valve and manifold in 12V, 24V or 110V.
- When coupled with a QMI PLC Control System and optical encoder, various patterns can be created and very good hole quality can be produced.
- May also be controlled by a cam-mounted micro-switch or with a signal from a bag machine or other equipment.
- Dies can be re-sharpened to provide long lifecycles.



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